

**FROM OUR LONDON CORRESPONDENT**

LONDON, DECEMBER 16, 1853.

process 20,000 ounces more, making the value of her precious metal about \$200,000. The news from Australia is generally favorable. The number of inhabitants in Melbourne district is now about 250,000. The social state of Melbourne is represented as being truly fruitful, and the new arrivals of emigrants experiencing great mortality. The trade of Melbourne still continues very depressed. Some vessels have ascended the Murray twelve hundred miles from the sea; the navigation is reported safe, the depth of water varying from eighteen to thirty-six feet. The gold license fee is about to be abolished or reduced to a nominal sum for the purpose of registration.

The excise duties for the nine months of 1853 are stated as follows. Charged with duty:

	1852.	1853.
Malt, bushels.....	26,372,266	27,331,641
Malts, hushels.....	45,265	14,790
Paper, pounds.....	116,468,498	138,824,343
Spirits, gallons.....	17,849,569	19,150,288
Sugar, cw.....	118	1,630

The quantity of malt, paper, and spirits retained for home consumption has varied in proportion; the hops and the sugar—the latter however imported in Ireland from beet-root—all retained. The quantity of beer exported in the first nine months of 1853 was 189,290 barrels; in those of 1853 it had advanced to 806,536 barrels. There is an increased demand for wheat and a consequent advance in price, owing to inquiries for continental supplies. Several cargoes were bought in Mark Lane on Wednesday at an advance of 1s. per quarter over Monday. Nearly all the cargoes which have lately arrived off the coast have gone to France and Belgium.

The monthly returns of the Bank of France, as made up to last Thursday, show a further decrease of \$568,000 in the stock of coin and bullion. In the previous month the decrease was \$2,000,000, and in the month before that, \$2,887,000—making nearly \$5,500,000 in the three months. This drain has been principally caused by the deficient harvest. The return, upon the whole, shows a considerable falling off in trade.

The examination before the commissioners inquiring into the management of the affairs of the corporation of London continues to make strange developments. The sum paid to the officers of the corporation in 1855 was £110,980. It is now said to be £125,000. Twelve officers of the corporation receive £48,435 in annual salaries. Twelve cabinet ministers receive only £45,480 a year, and the President of the United States would not receive so much in nine years. The legal expenses of the city are £40,000 a year. The bills of three lawyers, the city solicitor, the comptroller, and the remembrancer, amounted in ten years to £162,000.

We have heard much of the great weight to which sheep sometimes feed in England, and our belief was strengthened by some of the reports; but we really saw on Monday last, in one country butcher's shop, four sheep, which had been raised and fed in Gloucestershire, whose weight when slaughtered and dressed for sale amounted was 250, 245, 216, and 197 pounds respectively. A shoulder, cut fairly from the largest, weighed 42 pounds. Two Lincolnshire sheep in the same shop weighed 216 and 201 pounds respectively.

So much for food for the body. There is a singular dearth of food for the mind in the shape of new books and the theatres are equally barren of novelty. As connected with Literature, we may mention the death of Mrs. Orr, after a long life of respectability and usefulness. Captain WARNER, celebrated for many warlike inventions is also dead.

There is a rumor from Paris of a plot against the life of the Emperor of France; but rumors of that kind have lately been so plentiful that they scarcely excite attention.

The Turks have experienced a serious disaster in the destruction of several of their ships of war at Sinope by a Russian squadron of very superior force. We are yet without the Turkish account of the battle, in which the Turks are admitted, even by the Russians, to have shown great skill and bravery. The first Russian account boasted of the capture of seven frigates, two corvettes, on the death of three transports. This is already reduced to about half that number, but the Russians are admitted to have been so very severely handled that it begins to be doubtful whether it can really be called a victory. On the other hand, it is certain that the Russians have experienced important defeats in the East. There seems to have been some fighting in that quarter, in which the Russians were uniformly routed.

A Spanish ambassador has arrived at Constantinople, and it is said that a Spanish squadron of six men-of-war is on the way to that city. If they are going there to be mere lookers-on, like the English and French fleets, they had better get out of the way. The following is all the news we have from Vienna:

"DECEMBER 8.—The new plan of mediation in the Eastern question corresponds with Lord Redcliff's note to Austria, the consideration of which was adjourned by the Emperor on the 2d inst. The Emperor has told the Emperor of Russia that the Porte consented to the neutrality of Austria, and it is said Russia likewise, have in effect constructed the Vladika of Montenegro to observe the strictest neutrality."

There is not any news from the other parts of the continent. The Spanish ministers are in a considerable minority in the Cortes; the Assembly has been adjourned, and the Cabinet will, it is said, resign.

**VARIETY.**

**EXECUTIONS DURING THE YEAR 1853.**—In January 2, February 1, March 1, April 6, May 5, June 8, July 1, August 5, September 10, October 10, November 5, December 2—total 61. There are eight or ten persons at the gallows ready sent to be executed during the coming year.

**BENJAMIN HANDY**, a student at the University of St. Louis, was shot dead a few days ago by a fellow-student of the same name, who fired the first attack. The student on whom he was killed, but previous to the attack, had thrashed the deceased. The affray had its origin in a game of whist.

**THE STORM.**—The recent snow storm extended over very wide extent of country. From Portland, Maine to Richmond, Virginia, at Albany, Cleveland, Chicago, and Detroit, we already know it prevailed, and the mail will probably inform us of its still wider extension. At Boston the storm was very severe. Both business and travel were almost entirely suspended. In many places the streets were filled with snow from four to six feet deep.

On Friday night a frost occurred in the port of New York, in Williamsburg, N. Y., which resulted in the proprietor shooting and killing Michael Horan. Brennan gave himself up.

Capt. McKAY, the builder and owner of the Great Republic, has issued orders for immediate preparations to be made for the laying of a keel of another vessel, to be built precisely similar in every respect to the plan of the one destroyed.

Month.	Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Month.	Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
January	1	2	3	4	5	6	7	July	1	2	3	4	5	6	7
	8	9	10	11	12	13	14		8	9	10	11	12	13	14
	15	16	17	18	19	20	21		15	16	17	18	19	20	21
	22	23	24	25	26	27	28		22	23	24	25	26	27	28
February	1	2	3	4	5	6	7	August	1	2	3	4	5	6	7
	8	9	10	11	12	13	14		8	9	10	11	12	13	14
	15	16	17	18	19	20	21		15	16	17	18	19	20	21
	22	23	24	25	26	27	28		22	23	24	25	26	27	28
March	1	2	3	4	5	6	7	September	1	2	3	4	5	6	7
	8	9	10	11	12	13	14		8	9	10	11	12	13	14
	15	16	17	18	19	20	21		15	16	17	18	19	20	21
	22	23	24	25	26	27	28		22	23	24	25	26	27	28
April	1	2	3	4	5	6	7	October	1	2	3	4	5	6	7
	8	9	10	11	12	13	14		8	9	10	11	12	13	14
	15	16	17	18	19	20	21		15	16	17	18	19	20	21
	22	23	24	25	26	27	28		22	23	24	25	26	27	28
May	1	2	3	4	5	6	7	November	1	2	3	4	5	6	7
	8	9	10	11	12	13	14		8	9	10	11	12	13	14
	15	16	17	18	19	20	21		15	16	17	18	19	20	21
	22	23	24	25	26	27	28		22	23	24	25	26	27	

PARIS. DECEMBER 15. 1853.

**OPERATIONS OF THE MINT, 1856.**

We learn from the Mint that the deposits of gold during the month of December were \$4,445,000, against \$3,336,981 in December of last year. This enables us to complete our tables for the year, as follows:

*Gold Deposits at the Philadelphia Mint.*

	1855.	1856.
January.....	\$4,101,688	\$4,962,962
February.....	3,010,222	3,648,523
March.....	3,892,156	3,683,752
April.....	3,091,017	4,766,000
May.....	4,345,578	4,425,000
June.....	6,089,474	6,446,179
July.....	4,192,898	5,000,000
August.....	2,671,566	5,132,000
September.....	4,253,687	3,927,805
October.....	4,140,069	4,452,000
November.....	7,279,941	3,650,000
December.....	8,836,981	4,445,000
Total.....	\$51,096,276	\$73,737,552

The Coinage for the month of December was as follows:

	Pieces.	Amount.
Gold.....	471,674	\$4,291,133 52
Silver.....	9,401,810	914,210 00
Copper.....	1,568,049	15,408 46

The total coinage for the year 1853, at the Mint, is as follows:

Gold.....	7,253,576	\$51,888,862 50
Silver.....	55,751,068	7,852,671 00
Copper.....	6,770,826	67,059 78
Total.....	69,775,469	\$69,908,513 28

We learn also that the following particulars of the gold deposits at the Branch Mints during the year 1855, up to December 1st:

*Deposits at Branch Mints.*

Dahlonega.....	\$405,246 29
Charlotte.....	112,095 84
New Orleans.....	1,767,546 13
Total.....	\$2,284,888 26

The whole deposits of gold at all the mints during the year, with the exception of the branch mints in December, which will not be very large, are therefore as follows:

Gold deposits at Philadelphia Mint.....	\$53,737,603 52
Gold deposits at Branch Mints.....	2,284,888 26
Total.....	\$56,022,491 78

The exports of coin during the year have not been more than from twenty-eight to thirty millions; so that we are richer by at least twenty-five millions than we were a year ago.

The total deposits of American gold at the Mint and Branches, since the discoveries in California in 1848, may be briefly stated at two hundred and twelve millions six hundred thousand dollars.—*New York Courier.*

**OPENING OF THE ASTOR LIBRARY.**—The Journal of Commerce states that this institution is now nearly ready for the public to participate in its benefits. Dr. COOGEWELL, the able and indefatigable Librarian, who has for the last three or four years been incessantly employed in purchasing, collecting, and arranging volumes, has so nearly completed his work as to be enabled to announce, in behalf of the trustees of the institution, that the Library will be open for the admission of visitors on the 9th of January instant, from 9 A. M. until 4 P. M., and for this purpose only, at the same hours every day except Sunday during the residue of the month. At the expiration of this time when the influx of visitors will have subsided, it will be opened for its appropriate use, under regulations which will hereafter be made known.

Every person will be freely admitted to the Library without any ticket or other ceremony, on the simple condition of correct demeanor.

The Astor Library building is situated on Lafayette Place, and is a substantial brick structure, handsomely trimmed with brown stone, and well adapted to the purposes for which it is designed. Its cost, with the ground, is \$100,000.

**THE MICHIGAN RAILROAD CONVENTION.**—The following is a summary of the resolutions passed by the Michigan State Railroad Convention, which met at Jackson on the 29th ultimo.

First, that the primary object of the State Government is the welfare of the State; second, that all sections are entitled to equal rights, and reprobating any legislation which favors one section at the expense of another. The third sets forth the great value of railroad communications; that individual enterprise is incompetent to carry out the necessities of the State; that the State is not to be only means by which the necessary capital can be raised, but that while the Legislature has furnished certain portions of the State with the necessary means for the development of their resources, it has in effect denied them the means of carrying out the fourth resolution is directed against monopolies. The fifth declares that the intent of the framers of the Constitution was directed against the evils arising from corporate monopolies, and contends that the interest of the whole people demands the speedy carrying out by the Legislature of the constitutionally provided remedy. The sixth speaks of the evils experienced by the Northern portion of the State from want of railroad facilities, and declares the injustice of compelling the people of the North to longer submit to such evils. The seventh declares it a tyrannical and arbitrary exercise of power to withhold aid from the people for the construction of railroads, to refuse to grant the liberty of expenditure. The eighth recommends the calling of an extra session of the Legislature and the increase of the capital of the Port Huron and Lake Michigan Railroad to \$5,000,000. The ninth declares that the Legislature of Detroit require an extra session and instructs the Legislature to call an extra session and instructs the Legislature on railroad matters. The tenth earnestly recommends, in view of the above, the issuing of a proclamation by the Governor for a special session at the earliest period possible.

**NIAGARA FALLS HYDRAULIC COMPANY.**—We are indebted to Walter Bryant, Esq., agent of the above-named company, for a pamphlet containing a statement of its operations, with the charter and by-laws of the corporation, which is a prospectus of the scheme, for the purpose of which it has been entered upon for the extensive project of making a great manufacturing village at Niagara Falls, and by means of a canal from above the Falls take water from the rapid and inexhaustible stream of Niagara, a portion of that which now descends along the falls, and by means of a hundred feet at the Falls, and turn its extraordinary power to the whirling round of water-wheels and to the propelling of machinery which might perform the manufacturing for half the country.

A project to rob Niagara Falls of a portion of its was first brooked for the benefit of science, art, and manufactures, both bold and grand; but its boldness and grandeur has no effect upon the originators of the scheme. They expect it to be profitable. They have received statements and calculations from eminent and careful engineers, who assure them that money is to be made by the investing of capital in this great enterprise, and shrewdness, as well as vastness, is a characteristic of the company.—*Boston Courier.*

**DR. NOTT AND UNION COLLEGE.**—The munificent endowment of six hundred thousand dollars which Dr. Nott has made to Union College, Schenectady, he is said to have amassed by laborious research and industry. This large property, which is said to be the largest of the kind in the State, is kept sacred, not for himself, but for the cherished object of his life. Grown to almost princely proportions, he uses it now, in accordance with his long-entertained purpose, in a series of endowments that will place Union College above every similar institution in the land. The trustees of the college have been invited to the State Convention, invited "all the graduates of Union College to meet them at the next annual commencement, and unite in congratulations to Dr. Nott at the then close of fifty years since he entered on his duties as President, and to rejoice with him and with the prosperity of this institution, to the advancement of which he has so nobly devoted the energies of a great mind for the thus unexampled period of half a century."

**SLEEP AMONG THE CROCKERY.**—An amusing incident occurred a few days since in Cincinnati, illustrative of the natural instinct of one sheep to follow another. A small drove was coming up the street, and when they arrived opposite the Gibson House the foremost one made a rush to go into an alley, but, much to the surprise of the rest, it somewhat frightened the sheep, and it deviated slightly from the true course, darting into a lamp store, followed by the whole flock. The crowd, anxious to witness the sport, instantly blockaded the door, so that there was no mode of egress for the unmercenary visitors, and the sheep, not understanding the peculiar notions, and wishing to regain their liberty as speedily as possible, they saw no other means of escape but through the window. One of them made a break and leaped through in the show window upon the pavement, dashing in the process glassware, china, &c., with an alacrity that was too comical to describe, and the rest, following from the door and allowed a free passage, but every sheep jumped through that hole in the window.

Dr. KANE, who sailed from New York on the 29th of May, touched at St. Johns New Brunswick, and sailed westward and left there on the 16th of June. No despatches have since been received from him, but it was ascertained that he was at Upernivik, on the east side of Baffin's Bay, on the 11th of July.

Capt. INGFIELD, of the propeller Phoenix, who arrived there three days afterwards, states that the *Advance*, of which Dr. Kane is commander, had sailed northward with an open sea, and that he had no doubt that she had gone through Melville's Bay, one of the most dreaded parts of the navigation, without difficulty. Despatches will be no doubt therefore be soon received from Dr. Kane by way of Denmark. Upernivik is in latitude 73, and constitutes the most northerly settlement in Greenland—a part of the Danish dominions.

The expedition had the friendly aid of the King of Denmark, who directed that every possible facility should be extended to the party, and that the subjects of the crown instead of courting along the coast of Greenland and turning thence westward to reach Lancaster Sound, will attempt to make a passage into the Polar seas through Smith's Sound, which was so far explored by Capt. Ingfield's first expedition. The latitude (78) is so satisfactory that a complete opening exists for the *Advance* to have previously reached as far north in the same direction Smith's Sound, at the point reached by him, was 36 miles wide; from which the land bore north northwest one side and northeast on the other, with a navigable sea. The testimony of many of the Arctic navigators is so conclusive on the point that an open sea exists beyond that latitude. Into this open sea Sir John Franklin unquestionably sailed, and it is probable that his vessels had imbedded in ice in some of the bays which border upon it. The despatches of Capt. McClure, whose vessel, the *Thetis*, he met, and who sailed on the 10th of July, by adjoining this open sea, support this conclusion. They were received in England in September last. His vessels in the Bay of Mercy, on the north part of one of the series of islands which are supposed to lie south of this open sea, and northward of the continent of North America.

The men of Capt. McClure passed on the ice over to Melville's Island, and left at Winter Harbor a note stating where they were. A party of Capt. Kellett's men found the note, and immediately to Capt. McClure's vessel Sir John Franklin, had he been in Capt. McClure's position, might have had communication with Winter Harbor as it is but one hundred and sixty miles distant; but he was twice the distance off he would be greatly embarrassed in making the journey.

The propeller Phoenix can provide themselves with description of food, pemmican, which, from its compactness, may be carried at long distances with great ease, and they use a description of boats and sleds altogether superior to those formerly used. Pemmican is made of deer subjecting the former process, in which the water of the subject is drawn out, and passes off in evaporation. The boats of Capt. McClure are spoken of as weighing but eighteen pounds.

The *Advance* is well supplied with food and boats, evidence of which are very long expeditions on land. The evidence of the fact that the *Advance* is so well supplied with food of food supplied by those regions is very conclusive to show that an expedition locked up in the ice as his is must subsist for years without difficulty.

Renewed confidence has been imparted to all those who are familiar with Arctic discovery, as to the chances of the success of Sir John Franklin's expedition. The chances of his being discovered are already greatly increased. There are no engaged in this service the *Advance*, already mentioned, which is probably sailing in the open sea since by Capt. Ingfield along the edge of its numerous bays.

The propeller Phoenix, which is so well supplied with food in Wellington's Inlet on the 26th of July last, on his return to Beechy Island, there to wait further orders from his Government. He will probably receive orders to continue the search. Capt. Kellett, with his ship and propeller, is at Melville's Island. He has sent out several expeditions to Melville's Island. They are close upon the supposed track of Franklin.

Capt. McClure's ship, imbedded in the ice, may be converted into a storehouse to aid future expeditions. The North Star ship lies at Beechy Island, on the north coast of Greenland. Capt. McClure is so well stored at Point Barrow, on the northwest coast of North America. Capt. Collinson, who went up Behring's Straits, and last heard of in August, 1851, is prosecuting the search.

The propeller Isabel is now at Valparaiso, whence she will proceed next spring through Behring's Straits to explore the coast of Asia. The propeller Phoenix is now getting round the pack ice which has always been found north of Behring's Straits. This expedition was fitted out by the private means of Lady Franklin.

Part of the American exploring expedition, under the command of Commodore Angell, have been ordered to proceed on the coast of Asia. The ship is now at Valparaiso. This fleet was at the Cape of Good Hope by the last accounts, received in September. Some of the vessels will attempt to pass through Behring's Straits.

The propeller Phoenix, which is so well supplied with food, has been ordered by the British Government to leave England in the spring, bound for the Arctic regions by a new route, between Spitzbergen and Nova Zembla. The activity thus imparted to this great humane object gives confidence that it will eventually be successful.—*Journal of Commerce.*

NEW ORLEANS HOWARD ASSOCIATION.

We have received, in pamphlet form, a full report of the receipts and disbursements of this truly philanthropic society during the prevalence of the yellow fever at New Orleans. The whole number of cases coming under the care of the association was 11,088. Of these 8,144 were discharged, cured, and 2,942 died. 5,293 were cured, and 1,651 died. The number of cases under their care were more than five to one of those under that age viz. 9,416 to 1,673. The number of foreign birth was 9,707; of 635 the birth-place was unknown; and only 716 of the 11,088 were ascertained to be natives of the United States.

Of this foreign population 5,845 were Irish, 2,890 were Germans, 434 French, 298 English, 80 Italians, 39 Spanish, 35 Swiss, 28 Swedes; the remainder a few of all most every other nation.

The total receipts into the treasury from the 14th of January to the 15th of May were \$169,190.32. The disbursements are stated in detail. The expenditures of all kinds amounted to \$159,190.32. There are estimated to be outstanding claims against the association amounting to about \$83,000. Total expenditure \$162,690.32, leaving a balance on hand of \$66,207.14, of which \$38,000 are invested in bond and mortgage, eight per cent, and about \$30,000 on a special deposit in bank at four per cent.

The expenditures include all the expenses of meeting these 11,088 cases—nurses, medicines, physicians, care of the sick, and all other expenses. The total cost of the cost of physicians, nurses, medicines, and other aid sent to the sick in the interior of the State, to Texas, and to Mobile, and \$14,560 divided among orphan and charitable associations.

The success of the appropriation is explained by the fact that 21 per cent of the receipts are left on the hands of the association, and at the close of the epidemic they were transferred to the various asylums and associations, each with an appropriation of one hundred dollars for its benefit.

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**CLOCK-WORK.**

A New Haven correspondent of the Journal of Commerce gives the following interesting details of the manufacture of clocks in that city:

"New Haven, a city, has undergone great changes within a few years. Though still retaining its old characterisation—her genteel residences and shaded streets—she has been engrafted with an enormous manufacturing interest, which is closely identified with her prosperity, and yet is of such recent growth that few can comprehend its extent and importance. Almost the entire eastern part of the city, which, comparatively short time since, was in "commons," is now thickly studded with the tall chimneys of establishments for the manufacture of Yankee-notions' in all their variety, and with the dwellings of the employed by them. One of the most conspicuous of these is the famous Datch clock factory, in which upwards of four hundred and fifty persons are employed, and more than six hundred clocks are daily manufactured. Last September the unusually large number of seventeen thousand was turned out.

"These machines at times multiplied like the leaves of the forest, regulate the movements of individuals in all parts of the world. A recent traveller encountered them in the mountains of Asia; and but a few days ago a parcel was shipped to Jerusalem, via Joppa." The universal Yankee clock may now be considered the fit representative of the Yankee nation, and an appropriate device for her escutcheon. Mr. Jarome's works consist of twelve buildings, in which all the processes necessary for the commencement and completion of a clock (over two hundred) are carried on; and each one is facilitated by the most advanced machinery. The advantages thus afforded for competition—the old-fashioned Dutch clock has become an obsolete thing, and the Germans have been completely supplanted in the extensive trade in clocks which they transacted with England twelve years ago. Last year Mr. Jarome made not less than one hundred and fifty thousand dollars worth of watches and clocks. It is expected to reach two hundred thousand valued at about five hundred thousand dollars! This is a number greater, probably, than the joint production of all other similar establishments in the United States. And, notwithstanding the enormous supply, during the present season ending the Yankee nation, and an appropriate device for her escutcheon. More than twenty-five thousand of various styles are continually in process of construction. In the manufacture of cases the same systematic procedure is observed as is noticed above. The rough lumber, of which over two million feet were consumed last year, is selected, and speedily cut into the desired lengths, split, leveled, and smoothed; or, where cases are japanned or varnished, the several pieces are painted, baked, and decorated with the greatest expedition. In the use of pearl, which is inlaid on some varieties of cases, a great improvement has been effected by the use of shell lacquer by any other method. Professor Shephard has suggested that it may be produced artificially, by a combination of lime and various chemical substances, obviating the necessity of exploring the depths of the ocean in order to procure this article. This principle will hereafter soon be made.

"Numerous ways have always been found from time to time by which the actual cost of the clock is reduced. By a newly invented machine a section of a tree may be converted into a continuous veneer, much after the fashion of removing the pairing of an apple; and some of our makers ornament their cases with a fine grain of mahogany veneering vegetated by an abundance of knots, are found to polish admirably. More than five hundred thousand feet of veneers are used per annum. In cutting the teeth of brass wheels and other parts, a machine acts on a large scale, and separates pieces simultaneously, and the whole are prepared with perfect facility and accuracy. All parts are adjusted with mathematical accuracy, by the unerring action of machinery, it is as easy to make a good clock as a worthless one; and such as are very low-price selling for less than one dollar each, are guaranteed equal to those which sell for twenty dollars, and many others which sell from five dollars to twenty dollars. As an incentive to aspiring young men, it may be mentioned that Mr. Jarome commenced with a capital of fifty dollars, and was strongly advised by friends not to venture upon so hazardous a business as clock-making, inasmuch as certain Mr. T. was already making five hundred a year!

A New Haven correspondent of the Journal of Commerce gives the following interesting notes of the manufacture of clocks in that city:

New Haven, as a city, has undergone great changes within a few years. Though still retaining her primitive characteristics, she has become a manufacturing town. Her trade—she has been engaged with an enormous manufacturing interest, which is closely identified with her prosperity, and yet is of such recent growth that few comprehend its extent and importance. Almost the entire population of the city which, comparatively short time since, was in "communal life," is now engaged in the tall chimneys of establishments for the manufacture of "Yankee-notions" in all their variety, and with the dwelling of the mechanics employed by them. One of the most conspicuous of these is Jerome's immense clock factory, which employs more than fifty persons. The factory is employed, and more than six hundred clock faces are manufactured. Last September the unusually large number of seventeen thousand was turned out.

"These numerous items, multiplied like the leaves of a tree," suggests the writer, "are individuals in all parts of the world. A recent traveler encountered them in the mountains of Asia; and but a few days ago a parcel was shipped to 'Jerusalem, via Joppa.' The universal Yankee clock may now be considered the representative of the Yankee nation, and an appropriate device for the decoration of the exterior of the most important buildings, in which all the processes necessary for the commencement and completion of a clock (over two hundred) are carried on; and each one is facilitated by the use of machinery. The advantages thus afforded defy competition. The old-fashioned Dutch clock has become a thing of the past. The American clock has supplanted in the extensive trade in clocks which was transacted with England twelve years ago. Last year Mr. Jerome made not less than one hundred and fifty thousand clocks, and the number manufactured this year is expected to reach two hundred thousand, valued at about five hundred thousand dollars. This is a number greater, probably, than the joint production of all other similar establishments in the United States. And, notwithstanding the enormous supply, during the present year it has been unequal to the demand. This is paradoxical, but it is a fact. The demand for clocks is increasing, the manner of making clocks—the spring having preceded the weights, and a more fanciful style the venerated case. Dispensing with the weights has particularly affected the foreign demand.

"To be able to obtain an adequate idea of the extent of Mr. Jerome's operations, no display of statistics can be substituted for a personal inspection of the works. Extensive lines of men ranged beside work-tables are seen, with whom the several pieces required in the construction of a clock are made. The desired Jerome's work is of a very extraordinary to a complete standard. This is a number may be seen an immense quantity of detached parts; the other a huge heap of several thousand 'movements' ready for casing, and which might apparently be sold by the bushel or half bushel as by any other method. More than twenty-five thousand of various sizes are continually in process of construction. In the manufacture of cases the same systematic procedure is observed as is noticed above. The rough lumber, of which over two million five hundred thousand pieces are consumed, is speedily cut to the desired length, split, beveled, and veneered; or, where cases are Japanese or of wood, they are cut, the pieces are painted, bled, and decorated with the greatest expedition. In the use of pearl, which is inlaid on some varieties of cases, a great improvement has been proposed. The pearl being a very expensive material, Mr. Jerome and Shepley have suggested the use of a reduced artificially, by a combination of time and various chemical substances, obviating the necessity of exploring the depths of the ocean in order to procure this article. The experiment will doubtless soon be made.

"The clock is made by a process of dividing from time to time by which the actual cost of the clock is reduced. By a newly invented machine a section of a tree may be converted into a continuous veneer, much after the fashion of removing the pairing of an apple; and some of the common scrubby and apparently worthless trees, but passed through the machine, and the veneer is ready to be polished admirably. More than five hundred thousand feet of veneers are used per annum. In cutting the teeth of brass wheels and other parts, a machine acts on a large number of separate pieces simultaneously, and the whole work of the desired piece of machinery could be done. All parts are adjusted with mathematical exactness by the unerring action of machinery, it is as easy to make a good clock as a worthless one; and such as are very low priced selling for less than one dollar each, are guaranteed equal to the more costly variety in bronze, gilt, marble, etc. The clock is made by a process of dividing from time to time by which the actual cost of the clock is reduced. By a newly invented machine a section of a tree may be converted into a continuous veneer, much after the fashion of removing the pairing of an apple; and some of the common scrubby and apparently worthless trees, but passed through the machine, and the veneer is ready to be polished admirably. More than five hundred thousand feet of veneers are used per annum. In cutting the teeth of brass wheels and other parts, a machine acts on a large number of separate pieces simultaneously, and the whole work of the desired piece of machinery could be done. 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